



A Harmony Between  
Nature and People

*The Story of*  
**HAKUTAKE**





# RICE SHOCHU, THE TASTE OF JAPAN.

Founded in 1900, Takahashi Shuzo is a distillery of Honkaku Rice Shochu, located in the verdant hills of southern Kumamoto Prefecture.

There, we produce Kuma Shochu, Japan's leading brand of Shochu, boasting nearly 500 years of history.

We hope you enjoy our Shochu, made with the purest water and finest rice that only the Hitoyoshi Kuma region can offer.

※ "Honkaku" refers to authentic, single-distilled Rice Shochu.



KUMAMOTO



TAKAHASHI  
SHUZO  
Co., Ltd.





It All Begins with Rice.



In the Hitoyoshi Kuma region lies a place known as the “Hidden Fields of Kuma.” It is here, in the rice fields blessed by the fertile soil and clear waters of the Hitoyoshi Kuma region, that we cultivate our rice.

We have harvested the rice of this region since our founding in 1900, continually perfecting techniques to bring out its natural flavor and character to produce a truly authentic rice Shochu worthy of the name Hitoyoshi Kuma.



Good rice.





Even the Most Skilled  
Distiller Cannot  
Create Water.

We draw underground water from the Kuma River system, one of the three fastest-flowing rivers in Japan, as a vital ingredient in the preparation of our Honkaku Rice Shochu.

Crisp, Pure and Soft – these are the qualities that the river imbues, crucial to bringing out the flavor of something born essentially of just two ingredients; water and rice.



Good water.

水







When Making Shochu,  
There's Only So Much  
that People Can Do.

With good rice, good water, and the action provided by yeast, there's only so much a person can do during the actual distilling process. Yet, that handful of choices that we can make will greatly influence the flavors that emerge.

Therefore, our distillers must listen and watch – listening to the “voice” of the mash and watching closely over the pots.

Once people have played their part and trusted the rest to nature, only then is a true Honkaku Rice Shochu born.



Good people.





# HAKUTAKE PRODUCTS

## Aromatic Rice Shochu (Flamboyant aroma and light flavor)



### Ginrei Shiro

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 200ml/720ml/750ml/1800ml  
Alcohol Content : 24% , 25%

## Rich Rice Shochu (Rich aroma and full-bodied flavor)



### Old Vintage Komoriuta

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 720ml  
Alcohol Content : 30%

## Refreshing Rice Shochu (Clean aroma and light flavor)



### Hakutake Shiro

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 200ml/300ml/720ml/750ml/1800ml  
Alcohol Content : 24% , 25%



### Hakutake KAORU

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 200ml/900ml/1800ml  
Alcohol Content : 25%



### Soden

Ingredients : Rice Koji (Japan)  
Quantity : 720ml  
Alcohol Content : 40%



### Hakutake

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 200ml/360ml/900ml/1800ml  
Alcohol Content : 20% , 25%



### Hyaku

Ingredients : Rice Koji (100% Mori-no-kumasan,  
a brand of rice produced in Kumamoto Prefecture.)  
Quantity : 500ml, 750ml  
Alcohol Content : 23%



### Matsuyoi

Ingredients : Rice Koji (Japan)  
Quantity : 720ml/1800ml  
Alcohol Content : 28%





## Zenkoji

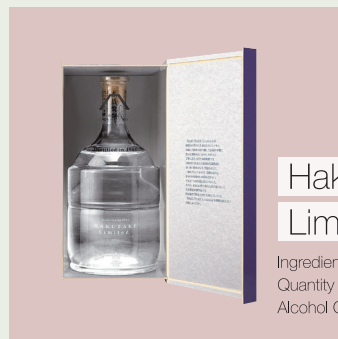
Ingredients : Rice Koji (Japan)  
Quantity : 750ml/900ml  
Alcohol Content : 24% , 25%



## Jishukan

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 900ml/1800ml  
Alcohol Content : 25%

## Character Rice Shochu (Unique aroma and full-bodied flavor)



## Hakutake Limited

Ingredients : Date Palms, Rice Koji (Japan)  
Quantity : 720ml  
Alcohol Content : 30%



## Kinjo Shiro

Ingredients : Rice (Japan), Rice Koji (Japan)  
Quantity : 200ml/720ml/750ml/1800ml  
Alcohol Content : 24% , 25%

## Liqueur



## Yuzumon

Ingredients : Honkaku Rice Shochu,  
Granulated Sugar, Yuzu Juice, Lemon Juice  
Quantity : 300ml/720ml/750ml  
Alcohol Content : 8%



## Anokorono Umeshu

Ingredients : Honkaku Rice Shochu,  
Plums (Japan), Sugar, Plum Extract  
Quantity : 300ml/720ml  
Alcohol Content : 13%



## Umepon

Ingredients : Honkaku Rice Shochu,  
Plums (Japan), Sugar, Dekopon Juice, Citric Acid  
Quantity : 300ml/720ml/750ml  
Alcohol Content : 10%





## The Story of Hakutake



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<https://www.hakutake.co.jp/eng/>

いい米、いい水、いい人で。

# 高橋酒造株式会社

創業明治三十三年